## SPECIFICATION GUIDE BREATHAPLASTA SMOOTH

PRODUCT	
PRODUCT RANGE	Breathaplasta
PRODUCT NAME	Smooth
CODE	BPS
CATEGORY	Hydraulic lime
TYPE	Pre-mixed, blended-lime plaster. For internal use only.
FUNCTION / DESCRIPTION	Fine finishing plaster. Provides a super-smooth surface finish to plasterboard or when used to skim over existing plaster.
USES	Use to skim over existing lime-based plaster or as part of a new plaster system in modern and traditional construction. Use on walls and ceilings.
FEATURES	Breathable – vapour permeable Hygroscopic – absorbs and desorbs moisture. Fast setting and drying – sets in approx. 45-60 mins in warm, dry conditions, or 90-120 mins in cold, damp conditions.
BENEFITS	Reduces condensation and balances humidity.  Naturally resistant to mould growth.  Fast and easy application.  Attractive natural surface finish that's also durable.
APPLICATION	
MIXING	Decant powder slowly into measured water, mix with a paddle mixer at medium speed for at least 2 mins, leave mix to stand for 5-10 mins to improve consistency, and then mix again for 1 min.
WATER ADDITION PER BAG	7 litres. Add water to suit. Avoid making mix too loose.
COVERAGE PER BAG	12m² at 2mm thickness
MIN THICKNESS	1mm
MAX THICKNESS	Aim for 2mm, once compressed to final thickness.
SETTING TIME PER COAT	45 – 60 minutes in warm, dry conditions 90 – 120 mins in cold, damp conditions
NUMBER OF COATS REQUIRED	2 coats advised for all applications



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APPLICATION (CONT.)	
DRYING TIME	1 day per 1mm plaster thickness (approx.)
APPEARANCE	
APPEARANCE AS SUPPLIED	Fine grey powder
APPEARANCE AFTER APPLICATION (DRIED)	Pale stone colour, off white
FINISH	Smooth
DECORATION	
PAINT COMPATIBILITY	Compatible with all common internal decorating paints.
RECOMMENDATION	Breathable paints to maintain vapour openness.
SUPPLY	
BAG MATERIAL SPEC	Paper construction, 70 gsm. 2 paper layers, 1 film.
DIMENSIONS PER BAG (FILLED)	450mm x 300mm x 120mm
DIMENSIONS PER PALLET	1200mm x 1000mm
FULL PALLET QUANTITY	26-50 bags
HALF PALLET QUANTITY	13-25 bags
QTR PALLET QUANTITY	5-12 bags
MANUFACTURER	
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