



PAVATEX Air and Wind-Tight Systems

| | PAVATEX Air and Wi | nd-Tight Products and their Applications at a Glance | 10 |
|---|--|---|----------------------------------|
| 1 | Membranes | | |
| | PAVATEX LDB 0.02 PAVATEX ADB PAVATEX DSB 2 PAVATEX DB 3.5 PAVATEX DB 28 PAVATEX RSP | Vapour-open airtight membrane with two-way integrated self-adhesive strips Vapour-open roofing underlay membrane with two-way integrated self-adhesive strips Boarded roofing membrane Vapour control membrane Vapour control membrane Trickle protection paper and humidity protection for wet floor fills | 11 14 18 20 22 24 |
| 2 | Adhesive | | |
| | PAVACOLL 310/600 | Adhesive for sealing PAVATEX-boards and -membranes | 25 |
| 3 | Surface Preparati | ons | |
| | PAVAPRIM PAVABASE | Solvent-free special primer for PAVATAPE and PAVAFIX 60 Solvent-free standard primer for PAVATAPE and PAVAFIX 60 | 27 28 |
| 4 | Tapes | | |
| | PAVATAPE 75/150 PAVATAPE 20 | Butyl rubber tape for sealing PAVATEX-boards Double-sided butyl rubber tape for sealing PAVATEX-membranes inside and out | 29 32 |
| | PAVATAPE FLEX PAVAFIX 60 | Elastic butyl rubber tape for sealing PAVATEX-boards and -membranes at penetrations Acrylic adhesive tape for sealing PAVATEX-membranes | |
| _ | PAVAFIX SN BAND | inside and out Screw- and nail-sealing tape for PAVATEX ADB | 34 35 |
| 5 | PΔVΔTFX Δir and \ | Nind-Tight Product Overview | 36 |





PAVATEX air and wind-tight systems – combining vapour-open insulation and airtight construction.

PAVATEX insulation and air and wind-tight systems provide a fully integrated, single source solution.

These multi-functional, custom-made wood fibre based systems use compatible components for the widest range of applications in both new build and renovation. The carefully chosen simple range of air and wind-tightness products are ideally suited for installers, designers and contractors. A one-stop shop for all your needs for vapour-open but air and wind-tight construction.

Air and wind-tight products

PAVATEX offers...

- Airtight but vapour-open solutions
- A healthier living environment
- All of your insulation and air & wind-tight products from a single source





PAVATEX - Insulation and sealing system

Roof systems - Renovation

1 The perfect solution for roof renovation from the outside

PAVAFLEX PAVATEX LDB 0.02

ISOROOF-NATUR / ISOLAIR L, PAVATHERM-PLUS

(2) Insulation system with under rafter insulation board

PAVATHERM-PROFIL
PAVATEX DB 3.5
PAVAFLEX
ISOROOF-NATUR / ISOLAIR L, PAVATHERM-PLUS

PAVATEX wood fibre insulation materials are tested and certified quality products.

Exterior wall systems

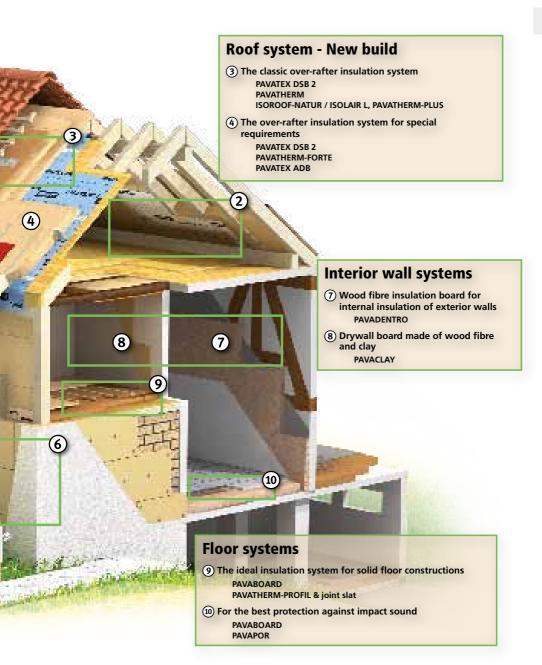
(5) The insulation solution for vented façades
PAVATEX DB 28
PAVAFLEX
PAVATHERM-PLUS, ISOROOF-NATUR / ISOLAIR L

6 The ideal solution for rendered exterior walls
PAVATEX DB 28

PAVAFLEX
PAVATEX DIFFUTHERM

Additional systems can be found at www.pavatex.com or within current country-specific brochures.





Airtight - Wind-Proof - Vapour-Open

Explanation and differentiation of technical terms for airtight construction

Airtiahtness

The airtightness layer of the building shell prevents warm and humid air from flowing through components in order to avoid convective moisture damage and to prevent condensation issues in the construction

A layer that has to be specifically determined or built into the components of the building shell (e.g. exterior wall, roof) must prevent through flow. Frequently, the vapour control layer simultaneously takes on the function of the airtightness layer.

Result: Airtightness protects the component against moisture damage.

Wind-Tightness

In terms of the heated building volume, no special wind-tightness needs to be considered since airtight buildings are protected towards moving air (= wind). Nevertheless, there is a need to protect external insulation against a cold flow of external air behind or through the insulation - e.g. through gaps of joints and edges of insulation boards or if the flow resistance of the insulation material is too low. Since insulation materials insulate according to the principle of the resting air, wind may reduce their insulation value within the insulation layers. Wind-tightness is provided by a wood fibre sarking board or a vapour-open wind-tightness membrane on the outside for instance.

Result: Wind-tightness defends the functionality of the insulation.

Diffusion-Openness

An airtight construction may simultaneously be diffusion-open and thereby allow the passage of water vapour through the dispersion of molecules themselves. While diffusion always occurs across surface, it is only of a very small magnitude. A vapour-open construction prevents increased concentration of water vapour within the construction or allows any moisture which may occurs to escape quickly.

Result: Diffusion-openess protects the component against moisture damage.

From the perspective of building physics, all three components of the building shell are extremely important: while airtightness and diffusion-openness protect each component against moisture damage, wind-tightness directly affects the functionality of the thermal insulation.



















Legal and normative requirements

A sufficient airtightness of the building shell is a fundamental quality requirement which needs to be considered in planning, tendering and execution. The client is entitled to an airtight construction because it meets the generally recognised codes of practice.

Reasons for airtight construction

Today airtight construction is a generally recognised code of practice when it comes to the execution of construction work. The necessity for airtight construction is due to energetic and physical reasons:

Prevention of structural damage through formation of condensation

Condensation forms due to leaking spots in the building shell. In general, this works from inside out, from warm to cold. Warm air condenses in the cold part of the construction and causes moisture damage of building components. This can result in the formation of mould and other harmful fungi.

Prevention of heat losses

In addition, considerable heat loss can occur through leaking areas within the airtight layer of the building.

Improving sound protection

An airtight building shell also helps to reduce noise levels effective within the house. Basically, this is achieved by a sufficient protection against airborne or impact sound.

Prevention of draught

In addition, leakages in the airtight layer may lead to the formation of draughts which have a detrimental effect on the living environment.





PAVATEX Air and Wind-Tight Products and their applications at a glance...

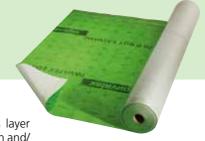
10

| | | Butyl tapes | | Acrylic tapes | | Adhesives |
|--|--------------------|------------------|------------------|---------------|--------------------|---------------------|
| | PAVATAPE 75/150 | PAVATAPE FLEX | PAVATAPE 20 | PAVAFIX 60 | PAVAFIX SN BAND | PAVACOLL 310/600 |
| Gluing onto PAVATEX wood fibre b | ooards | | | | | |
| ISOLAIR L/ISOROOF-NATUR | * | \$ * | | | | |
| PAVATHERM-PLUS | * | \$ * | | | | ₽ |
| PAVATEX under-roof board bituminised | * | \$ * | | | | |
| PAVISO 1) | * | \$* | | | | |
| PAVAROOF-K 1) | \$ * | \$ * | | | | |
| PAVAROOF-W Plus 1) | ₽ * | \$ * | | | | |
| PAVAPLAN 3F 1) | ₽ * | ★ * | | \$ | | |
| Gluing onto PAVATEX membranes | | | | | | |
| PAVATEX LDB 0.02 | 1 | \$ | \$ | \$ | | |
| PAVATEX ADB | \$ | \$ | \$ | | \$ | ₽ |
| PAVATEX DSB 2 | | \$ | \$ | \$ | | ₽ |
| PAVATEX DB 3.5 | | \$ | \$ | | | ₽ |
| PAVATEX DB 28 | | \$ | \$ | | | \$ |
| PAVATEX RSP | | \$ | & | B | | ₽ |
| At connections and penetrations/jo | oint gaps adh | ering togeth | er on | | | |
| Chipboards | \$ * | \$* | * | \$ | | ₽ |
| Medium-density wood-fibre boards | \$ * | \$ * | \$ * | | | \$ |
| OSB | \$ * | \$* | \$ * | | | |
| Timber, planed | \$ * | \$ | \$ * | | 4 | 4 |
| Timber, raw | \$ | \$ | \$ * | \$ * | 4 | 4 |
| Cement-bonded chipboards | € * | \$ * | € * | ₽ * | | 4 |
| Plasterboards | € * | ★ * | \$ * | ₽ * | | |
| Gypsum-fibre boards | € * | \$ * | € * | ₽ * | | 4 |
| Concrete, smooth | ★ * | ⑤ * | ★ | ♦ * | | \$ |
| Plaster, mortar, gypsum | * | \$ * | \$ * | € * | | |
| Concrete, rough | \$ * | \$ * | \$ * | | | |
| Bricks | \$ * | ★ * | \$ * | | | \$ |
| Metals, corrosion-protected | \$ | \$ | \$ | | | \$ |
| Plastics (PE and PVC) | ₽ | ₽ | ₽ | \$ | | |
| Bitumen | 8 | 4 | ₽ | | | |
| (When in doubt, one needs to carry out one's o | wn gluing attemp | ts) * su | bstrate needs to | be pretreated | d with PAVAPR | IM or PAVABA |



PAVATEX LDB 0.02

Vapour-open airtight membrane with two-way integrated self-adhesive strips



PAVATEX LDB 0.02 is deployed as a retrofit airtightness layer when re-tiling roofs with unchanged under rafter insulation and/ or supplementation of the existing in-fill insulation with PAVAF-LEX. A superposition with ISOLAIR L/ISOROOF-NATUR (minimum thickness 35 mm) or PAVATHERM-PLUS has to be carried out. The airtightness is produced by applying PAVATEX LDB 0.02 flat directly on the upper side of the rafter. The bonding of longitudinal joints is done using two-way integrated self-adhesive tapes. The airtight taping of transverse joints, connections and penetrations is done with PAVATEX air and wind-tight products. **PAVATEX LDB 0.02 can be freely exposed to weather for a week if mechanically secured.**

For the use of PAVATEX LDB 0.02 in walls please see the detailed PAVATEX installation instructions.



Advantages:

- Time saving through easy laying
- With two-way integrated self-adhesive strips
- Airtight membrane tested for airtightness
- Can also be used as breathable membrane in the roof overhang
- Very good tear resistance and nail pull-out resistance
- Can be exposed to weather for 1 week
- New marking that serves as cutting aid

| _ | | | _ | |
|----|------|----|----|----|
| De | live | rv | to | rm |

Roll width 1.50 m Roll length 50.00 m Roll area 75.00 m² Roll weight 13 kg

Storage

Rolls to be stored lying or standing in a dry place that is protected against exposure to the sun and moisture

Technical specifications

 $\begin{array}{ccc} \text{Material} & \text{three-coat} \\ & \text{polypropylene fleece} \\ \text{Thickness} & 0.72 \text{ mm} \\ \text{Diffusion resistance } \mu & 28 \\ \text{s}_d\text{-value} & 0.02 \text{ m} \\ \text{Weight} & 180 \text{ g/m}^2 (\pm 10 \text{ g/m}^2) \\ \text{Water resistance} & \text{W1} \\ \text{Temperature resistance} \\ & -40^{\circ} \text{ bis } +80^{\circ} \text{ C} \\ \end{array}$

Minimum processingtemperature ±0° C

Fire properties

DIN EN 13501-1

Extension

long. 40-120% trans. 30-140%

Maximum tensile strength

long. 390 (\pm 60) N/5cm trans. 240 (\pm 60) N/5cm

Nail tear strength

long. $200 (\pm 70) \text{ N}$ trans. $250 (\pm 70) \text{ N}$

CF

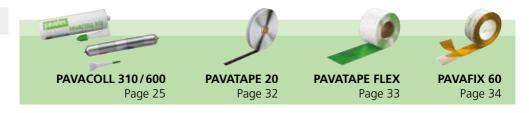
EN 13859-1 EN 13859-2





System products and installation instructions for PAVATEX LDB 0.02

12











Guidelines for professional installation:

The system is airtight, vapour-open and controls the humidity of the whole roof construction

The installation of all system components is carried out according to the details stated in the technical documents.

Membranes must be loosely laid and/or overlapped. Avoid risk of stretching or tension by mechanically fixing.

Fixing longitudinal joints using the two-way integrated self-adhesive tapes.

- 1 Roll out the first membrane across the top of the rafter and fix it in the overlapping area.
- 2 Roll out the second membrane and align it with the overlapping line (10 cm from the membrane seam) avoiding wrinkles
- 3 Simultaneously remove both protective foils and firmly press on the overlap by hand. This results in an air- and water-tight adhesive zone of 40 mm. Avoid wrinkle formation. If necessary, additionally tape creases with PAVAFIX 60.

Gluing of transverse joints with PAVATAPE 20

- 4 Apply tape approx. 50 mm from the membrane seam and press on firmly with roller.
 - Overlap next membrane by 10 cm and align.
 - Remove protective foil from PAVATAPE 20. Press on firmly using pressure roller.











Gluing of transverse joints with PAVAFIX 60 across rafter

(5) Remove backing paper from PAVAFIX 60 and position and fix centrally on the overlap across rafter.

Continuously remove backing paper, fix PAVAFIX 60 avoiding wrinkles, press on firmly.

Fascia detail: Connection to eaves joist

© Connection of PAVATEX LDB 0.02 to an eaves joist glued in airtight between rafters with PAVATAPE 20 and PAVATAPE FLEX. On porous surfaces, it is advisable to apply PAVAPRIM or PAVABASE for pretreating the substrate.

Fascia detail: Connection to external masonry

- (a) Connection of PAVATEX LDB 0.02 to external masonry topped with render using PAVACOLL 310/600. PAVACOLL 310/600 can be applied even if the render is not fully dried.
- Press PAVATEX LDB 0.02 onto the adhesive bead. The bead must remain at least 2 cm thick.

Connect pipe penetration airtight with PAVAFIX 60

10 Start at the lowest point of the bonding. First fix half of PAVA-FIX 60 onto the pipe and then fix it to the membrane and press on firmly.

Following units to be positioned around the penetration with an overlap of approx. 20 mm.

Connect pipe and chimney penetration in an airtight manner with PAVATAPE FLEX

① Unroll tape, remove backing paper, apply evenly and press on by hand. Ensure that PAVATAPE FLEX is not overstretched.





PAVATEX ADB

Vapour-open roofing underlay membrane with two-way integrated self-adhesive strips

14

PAVATEX ADB is exclusively used on PAVATEX boards (ISOLAIR L/ISOROOF-NATUR or PAVATHERM-PLUS insulation boards) as well as with PAVATEX over-rafter insulation systems on PAVATHERM and PAVATHERM-FORTE.

Certifications per Regulations and Standards 1)

- Under-roof for heightened mechanical strains acc. SIA 232
- Undercover UDB-A (classes 3, 4, and 5) acc. ZVDH
- Suitable as auxiliary cover acc. ZVDH

The longitudinal joints are fixed using the two-way integrated self-adhesive strips. The adhesion of transverse joints is done with PAVATAPE 20. Screw- and nail-sealing is carried out with PAVAFIX SN BAND. Connections and penetrations are carried out using PAVATEX taping products.

PAVATEX ADB can be freely exposed for three months if mechanically secured.



Advantages:

- Two-way integrated self-adhesive strips
- Can also be used as breathable membrane in the roof overhang
- Wind-proof, water-tight and resistant to driving rain
- Can be exposed to weather for 3 months
- New marking that serves as cutting aid

Delivery form

Roll width Roll length Roll area Roll weight 1.50 / 2.80 m 50 m / 25 m $75 \text{ m}^2 / 70 \text{ m}^2$ Roll weight 14 kg / 13 kg

Storage

Rolls to be stored lying or standing in a dry place that is protected against exposure to the sun and moisture

Technical specifications

1) Please note local conditions as

shown in national regulations and standards within the technical docu-

 $\begin{array}{ccc} \text{Material} & \text{Three-coat} \\ \text{polypropylene compound} \\ \text{Thickness} & 0.62 \text{ mm} \\ \text{Diffusion resistance } \mu & 55 \\ \text{s}_{\text{d}}\text{-value} & 0.03 \text{ m} \\ \text{Weight} & 180 \text{ g/m}^2 \ (\pm 10\%) \\ \text{Water resistance} & \text{W1} \\ \end{array}$

-40° bis +80° C

Minimum processing temperature

Temperature resistance

temperature ±0° C Fire properties

DIN EN 13501-1 Extension

long. 50 (±8) % trans. 40 (±8) %

Maximum tensile force

long. 270 (± 25) N/5cm trans. 220 (± 25) N/5cm

Nail tear strength

long. $170 (\pm 30) N$ trans. $170 (\pm 30) N$

CE

FN 13859-1

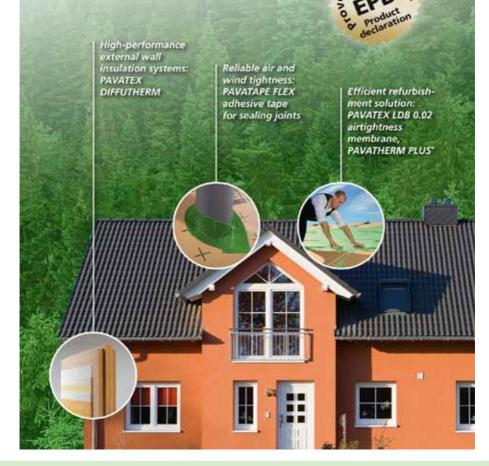


Ε



Systems for insulation and airtightness

Breathable insulation coupled with air and wind tight construction – an aim that is possible thanks to the new PAVATEX insulating systems. These systems combine the advantages of an air and wind tight building shell with those of sustainable wood fibre insulation.





System products and installation instructions for PAVATEX ADB connections







PAVATAPE 20 Page 29 Page 32



Guidelines for professional installation:

The installation of all system components is carried out according to the details stated in the technical documents.

Membranes must be loosely laid and/or overlapped. Avoid risk of stretching or tension by mechanical fixing.



Fixing longitudinal joints using the two-way integrated self-adhesive tapes.

- ① Roll out the first membrane across the top of the rafter and fix it in the overlapping area.
- 2 Roll out the second membrane and align it with the overlapping line (10 cm from the membrane seam) avoiding wrinkles
- 3 Simultaneously remove both protective foils and firmly press on firmly the overlap by hand. This results in an air- and water-tight adhesive zone of 40 mm. Avoid wrinkle formation. If necessary, additionally tape creases with PAVATAPE 75/150.



Gluing of transverse joints with PAVATAPE 20

4 S Apply tape approx. 50 mm from the membrane seam and press on firmly with roller. Overlap next membrane by 10 cm and align. Remove protective foil from PAVATAPE 20. Press on firmly using pressure roller.

Area of trans./long. joint: Firmly fix the connection and check.















Connect pipe penetration in an air- and water-tight manner with PAVATAPE FLEX/PAVATAPE 150

⑥ ⑦ Minimum connection height per Regulations and Standards. Unroll tape, remove backing paper, apply evenly and press on by hand. Ensure that PAVATAPE FLEX is not overstretched. On porous surfaces, it is advisable to apply PAVAPRIM or PAVABASE as a substrate pretreatment.

Avoiding back flow at eaves / gutter junction

(8) Cut back PAVATEX ADB 30 mm behind the front sheet edge. Degrease and clean gutter area.
Stick two PAVATAPE 20 onto eaves / gutter junction: First tape

Stick two PAVATAPE 20 onto eaves / gutter junction: First tape 30 mm, second tape 100 mm behind the gutter lip. Remove protective foil of the back tape. Put membrane to the front and roll on firmly. Repeat this operation with the front lining.

Screw- and nail-sealing with PAVAFIX SN BAND

Counter-battens are subject to cyclic changes between wet and dry. Thus, to ensure a better sealing effect, screw fixing of counter-battens is preferred to nailing. If necessary, counter-battens need to be predrilled.

Please note national requirements for fixing counter-battens.







PAVATEX DSB 2 is utilised as an airtight and vapour-open roof membrane for over-rafter insulation with PAVATEX soft wood fibre boards.

The gluing of membrane joints as well as the taping of connections and penetrations are carried out with PAVATEX airtight products.

PAVATEX DSB 2 can be freely exposed for four weeks if mechanically secured.



Advantages:

- Non-slip surface
- Slightly transparent
- Can be exposed to weather for 4 weeks
- New marking that serves as cutting aid

Delivery form

Roll width 1 50 m Roll length 50.00 m 75.00 m² Roll area Roll weight 9 kg

Storage

Rolls to be stored lying or standing in a dry place that is protected against exposure to the sun and moisture

Technical specifications

Material Two-coat polypropylene fleece with inner- polyethylene film Thickness 0.66 mm

Diffusion resistance µ 3 030 2 m s_a-value

Weight $110 \text{ g/m}^2 (\pm 8 \text{ g/m}^2)$ Water resistance W1

Temperature resistance -40° to +100° C

Fire properties

Extension

99 (± 6) % long. trans. 115 (± 7) %

Maximum tensile force

DIN EN 13501-1

282 (± 10) N/5cm long. 189 (± 10) N/5cm trans.

Nail tear strength

118 (± 10) N long. 105 (± 10) N trans.

CF

EN 13984



Ε



System products and installation instructions for PAVATEX DSB 2











Guidelines for professional installation:

The installation of all system components is carried out according to the details stated in the technical documents.

Membranes must be loosely laid and/or overlapped. Avoid risk of stretching or tension by mechanically fixing.

PAVATEX DSB 2 is laid onto roof boarding

① Longitudinal as well as transverse joints are taped with PAVA-FIX 60. Remove backing paper from PAVAFIX 60, position centrally of the overlap area and fix.

Continuously remove backing paper, fix PAVAFIX 60 avoiding creases, press on firmly.

Connection to masonry with PAVATAPE 20

2 Apply PAVATAPE 20 to the building material. On porous surfaces, it is advisable to apply PAVAPRIM or PAVABASE to pretreat the substrate.

Remove protective paper and press on PAVATEX DSB 2 avoiding stretching and creasing.

Connect pipe and chimney penetration in an airtight manner with PAVATAPE FLEX

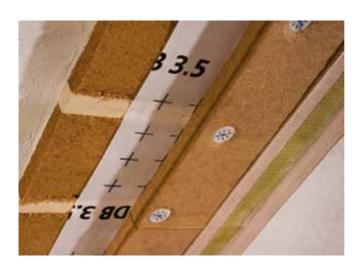
③ ④ Unroll tape, remove backing paper, apply evenly and press on by hand.

Please ensure that PAVATAPE FLEX is not overstretched.



PAVATEX DB 3.5 is deployed as an airtight vapour control layer with vapour-open roof and wall constructions.

PAVATEX DB 3.5 is laid on the warm side of the insulation. The gluing of membrane joints as well as the taping of connections and penetrations are carried out with PAVATEX airtight products.



Advantages:

- Light and dimensionally stable
- Tear-proof and smooth
- Slightly transparent
- New marking that serves as cutting aid

Delivery form

 $\begin{array}{lll} \mbox{Roll width} & 1.50 \ \mbox{m} \\ \mbox{Roll length} & 50.00 \ \mbox{m} \\ \mbox{Roll area} & 75.00 \ \mbox{m}^2 \\ \mbox{Roll weight} & 9 \ \mbox{kg} \end{array}$

Storage

Rolls to be stored lying or standing in a dry place that is protected against exposure to the sun and moisture

Technical specifications

Material

Polypropylene fleece with polyolefinic-copolymere coating

Thickness 0.43 mm

Diffusion resistance µ

7000

s_d-value 3.5 m

Weight $110 \text{ g/m}^2 (\pm 10\%)$

Fire properties

DIN EN 13501-1 E

Extension

long. 50% trans. 60%

Maximum tensile force

long. 180 N/5cm trans. 140 N/5cm

Nail tear strength

long. 130 N trans. 140 N

CE

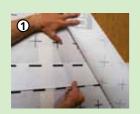
EN 13984





System products and installation instructions for PAVATEX DB 3.5











Guidelines for professional installation:

Membranes need to be connected draught-free and overlapped. If tensile forces may occur, it is essential to provide mechanical safeguards and to install bypass loops.

Installation of PAVATEX DB 3.5

- 1) Stick PAVATEX DB 3.5 onto the rafters and holders before fitting interior membrane. Overlapped areas need to be taped airtight with PAVAFIX 60.
- ② Remove backing paper from PAVAFIX 60, position centrally and fix. Continuously remove backing paper, glue PAVAFIX 60 avoiding wrinkles and press on firmly.

Connection with PAVATAPE 20.

3 Apply PAVATAPE 20 on the building component. Remove protective paper. PAVATEX DB 3.5 must be pressed on in a draught- and wrinkle-free manner.

On porous surfaces, it is advisable to apply PAVAPRIM or PAVABASE as an substrate pretreatment.

Penetrations with PAVATAPE FLEX

4 Unroll tape, remove backing paper, apply evenly and press on by hand.

Please ensure that PAVATAPE FLEX is not overstretched.



PAVATEX DB 28 is deployed as an airtight vapour control layer with vapour-open roof and wall constructions if a reduced passage of water vapour is desired.

PAVATEX DB 28 is laid on the warm side of the insulation. The gluing of membrane joints as well as the taping of connections and penetrations are carried out with PAVATEX airtight products.



Advantages:

- Light and dimensionally stable
- Tear-proof and smooth
- Slightly transparent
- New marking that serves as cutting aid

Delivery form

 $\begin{array}{lll} \mbox{Roll width} & 1.50 \ \mbox{m} \\ \mbox{Roll length} & 50.00 \ \mbox{m} \\ \mbox{Roll area} & 75.00 \ \mbox{m}^2 \\ \mbox{Roll weight} & 9 \ \mbox{kg} \end{array}$

Storage

Rolls to be stored lying or standing in a dry place that is protected against exposure to the sun and moisture

Technical specifications

Material Polypropylene fleece with Polyolefinic coating

Thickness 0.48 mm

Diffusion resistance

factor µ 58000

s_a-value 28 m

Weight $110 \text{ g/m}^2 (\pm 10\%)$

Fire properties

DIN EN 13501-1 E

Extension

long 95% trans 95%

Maximum tensile force

long 180 N/5cm trans 160 N/5cm

Nail tear strength

long. 100 N trans. 150 N

CE

EN 13984





System products and installation instructions for PAVATEX DB 28











Guidelines for professional installation:

Membranes need to be connected draught-free and overlapped respectively. If tensile forces may occur, it is essential to provide mechanical safeguards and to install bypass loops.

Installation of PAVATEX DB 28

- ① Stick PAVATEX DB 28 onto the rafters and holders before fitting interior membrane. Overlapped areas need to be taped airtight with PAVAFIX 60.
- ② Remove backing paper from PAVAFIX 60, position centrally and fix. Continuously remove backing paper, glue PAVAFIX 60 avoiding wrinkles and press on firmly.

Connection with PAVATAPE 20.

③ Apply PAVATAPE 20 on the building component. Remove protective paper. PAVATEX DB 28 must be pressed on in a draught- and wrinkle-free manner.

On porous surfaces, it is advisable to apply PAVAPRIM or PAVABASE as an substrate pretreatment.

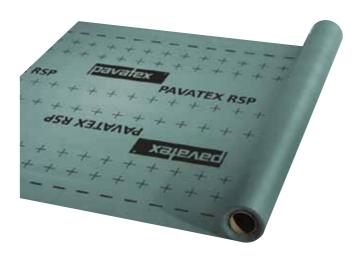
Penetrations with PAVATAPE FLEX

Unroll tape, remove backing paper, apply evenly and press on by hand.

Please ensure that PAVATAPE FLEX is not overstretched.



Trickle protection paper for producing a separation layer and moisture protection for subjacent PAVATEX-floor products when installing wet fills



Advantages:

- Moisture protection in wet fills
- Double-sided coated
- New marking that serves as cutting aid
- Gluing with PAVATEX-taping products

Guidelines for professional installation:

PAVATEX RSP is laid directly onto the topmost insulation level applying an overlapping of 15 cm. Thereafter, all common wet fills may be laid. No taping of the overlapping is necessary.

Delivery form

Roll width 1.35 mRoll length 50.00 mRoll area 67.50 m^2 Roll weight 7 kg

Storage

Rolls to be stored lying or standing in a dry place that is protected against exposure to the sun and moisture

Technical specifications

Material Paper membrane coated with polyethylene

Thickness 0.15 mm

Diffusion resistance µ

87 000

s_d-value 6 m

Weight $105 \text{ g/m}^2 (\pm 10\%)$

Fire properties

DIN EN 13501-1

E (on shuttering)

Extension

long.s 3.5% trans. 4.5%

Maximum tensile force

long. 220 N/5cm trans. 140 N/5cm

Nail tear strength

long. 6.4 N trans. 6.4 N





PAVACOLL 310/600

Adhesive for sealing PAVATEX-boards and -membranes



For water-tight and weather-proof gluing of PAVATEX insulation and under-roof constructions, for airtight taping of overlappings and connections of PAVATEX-membranes inside as out as well as an adhesion agent of PAVATAPE on humid surfaces. Also adheres to wood, timber construction boards, fireproof building boards, concrete, brick walls, plaster, plastics, corrosion-protected metals and humid substrates

Advantages:

- Solvent-free
- Three applications in one
- Adheres to damp surfaces
- Available in hose bag and cartridge with multiple-nozzle

Guidelines for professional installation:

Apply on dust- and fat-free adhesive areas using a hand spray gun or a compressed air gun.

PAVACOLL 310/600 takes on the sealing function rather than that of a force-fit connection.

Gluing of board joints

- 1) Apply PAVACOLL 310/600 onto the upper side of the tongue or crest by hand or using a compressed air gun. With ISOLAIR L/ISOROOF-NATUR 52 and 60 as well as PAVATHERM-PLUS always only apply on the upper tongue. The tongue must be dust-free and undamaged.
- 2) Apply the next board as shown in the figure and press on firmly until joints will be closed. Some excess glue must ooze out of the joint concerned. After approx. 2 h, the joint will be tight. Fix the boards to the rafters using clout nails or clamps in the area of the lower edge of the board.

In case of fascia lengths of over 15 m, expansion joints need to be arranged in such a way that after the laying of the whole area, a separation cut exhibiting a width of approx. 5 mm is carried out above a rafter. Thereafter, seal joint with PAVATAPF 150





Technical specifications

Material 1 K polyurethane adhesive, solvent-free

Minimum processing temperature for substrate and air

Processing temperature +5 to +40° C

Temperature resistance -40 to +100° C

Open time (skin forming

time) at 20° C and 65% F 5 min. Tight after 2 h

Delivery form

Cartridge 310 ml/443 q Box contents 12 pieces, 12 tild heads, 2 multiple-nozzles

Hose bag 600 ml/858 g Box contents 10 pieces, 10 large conical nozzles, 2 multiple-nozzles, 2 adapters

Storage

Cool and dry

Lifespan

12 months, unopened



Pretreatment instructions **PAVACOLL 310/600**

Connections and gluing of PAVATEX-membranes.

Membranes must be loosely laid and/or overlapped. Avoid risk of stretching or tension by mechanically fixing.

- ① The adhesive is applied on one side and without gaps onto the membrane or the building material in a serpentine line of about 8 mm (15 g/m). Pieces are set within the open time (skin forming time).
- ② Smoothly press the membrane on the serpentine line. The serpentine line must maintain a thickness of 2 mm at least. After 2 h, the connection will be tight. PAVACOLL 310/600 guarantees an airtight and durable connection.

Taping of PAVATAPE with PAVACOLL 310/600 on wet surface

- (3) Cut PAVATAPE into a length of approx. 1 m. First remove backing paper on one side. Apply PAVACOLL with multiple-nozzle on PAVATAPE. Edge distance 10 mm, in-between distance 20 mm. At 150 mm PAVATAPE 2 serpentine lines of adhesive per page.
- (4) Roll up PAVATAPE using pressure roll. Ensure that the adhesive spreads all-over between PAV-ATAPE and substrate. Adhesive width of 40 mm at least Remove remaining backing paper. Apply and glue adhesive on the second side of the adhesive tape as described above.









Verbrauchsrichtwerte

| | Format (cm) | g/m | g/m² |
|---|-------------|-----|------|
| ISOROOF-NATUR / ISOLAIR L 181) | 77 x 250 | 14 | 24 |
| ISOROOF-NATUR / ISOLAIR L 22 | 77 x 250 | 15 | 26 |
| ISOROOF-NATUR / ISOLAIR L 35 | 77 x 250 | 19 | 33 |
| ISOROOF-NATUR / ISOLAIR L 52 | 77 x 250 | 19 | 33 |
| ISOROOF-NATUR / ISOLAIR L 60 | 77 x 250 | 19 | 33 |
| PAVATHERM-PLUS 60/80/100/120 | 80 x 160 | 19 | 37 |
| PAVATHERM-PLUS 60/80/100/120/140/160 | 58 x180 | 19 | 45 |
| Connections and gluing of PAVATE | 15 | - | |

1)Only wall area

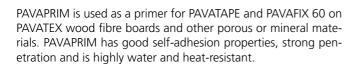
Information on working safety:

We recommend wearing safety gloves and protective goggles when dealing with this liquid product. Please note the information on the safety data sheet.

For industrial consumers only.

Adhesion attempts are indispensable when it comes to materials whose application is not described







Advantages:

- Solvent-free
- Can also be processed at low temperatures
- Self-adhesive
- Strong penetration

Guidelines for professional installation:

The substrate must be dry, dust- and fat-free.

- ① Shake PAVAPRIM well before using. Apply the primer evenly and thoroughly to the substrate with a paint roller or brush.
- ② Before applying the PAVATAPE/PAVAFIX tape, let the primer air until it is transparent and a sticky surface film has formed. The airing time may vary greatly and is dependent on the substrate, the temperature, the humidity of the air and the amount applied.

When fresh, PAVAPRIM can be cleaned with water. Hard primer can only be removed mechanically. Close the container tightly after use.

The airing time may be reduced using moderate heat supply, e.g. using a hair dryer.

Consumption for PAVATEX wood fibre boards, 200 g/m²

| | Width [m] | ml/m | Reach 1l |
|---------------|-----------|------|----------|
| PAVATAPE 150 | 0.15 | 31 | ~ 30 m |
| PAVATAPE 75 | 0.075 | 16 | ~ 60 m |
| PAVATAPE FLEX | 0.08 | 17 | ~ 60 m |
| PAVATAPE 20 | 0.02 | 4 | ~220 m |
| PAVAFIX 60 | 0.06 | 12 | ~ 80 m |

| Delivery f | orm |
|------------|-----|
|------------|-----|

Can 1 I Box contents 6 cans

Storage

Cool (frost-free) and dry

Lifespan

24 months, unopened





Technical specifications

Material Aqueous acrylate polymer dispersion, solvent-free

Minimum processing temperature for substrate and air -10 °C

Processing temperature +5 to +40° C

Temperature resistance -40 to +90° C

Airing time at 20° C, 50 % F, 200 g/m² 15 min.

Airing time at 5° C, 75 % F, 200 g/m² 30 min.



PAVABASE

Solvent-free standard primer for PAVATAPE and PAVAFIX 60

28

PAVABASE is used as a wash primer for PAVATAPE and PAVAFIX 60 on PAVATEX wood fibre boards and other porous or mineral materials. PAVABASE can be processed simply and easily.

Advantages:

- Solvent-free
- In 5 litre container
- Primed area clearly visible
- Cleaning in liquid state with water

Guidelines for professional installation:

The substrate must be dry, dust- and fat-free.

- ① Shake PAVABASE well before using. Apply the primer evenly and thoroughly to the substrate with a paint roller or brush.
- ② Before applying the PAVATAPE/PAVAFIX tape, let the primer air until it is no longer wet. The airing time may vary greatly and is dependent on the substrate, the temperature, the humidity of the air and the amount applied.

When fresh, PAVABASE can be cleaned with water. A hard wash primer can be removed mechanically or with pure benzine. Close the container tightly after use.

The airing time may be reduced using moderate heat supply, e.g. using a hair dryer.

Consumption with PAVATEX wood fibre boards, 300 g/m²

5 I

| | Width [m] | ml/m | Reach 5l |
|---------------|-----------|------|----------|
| PAVATAPE 150 | 0.15 | 45 | ~100 m |
| PAVATAPE 75 | 0.075 | 23 | ~200 m |
| PAVATAPE FLEX | 0.08 | 24 | ~200 m |
| PAVATAPE 20 | 0.02 | 6 | ~800 m |
| PAVAFIX 60 | 0.06 | 18 | ~250 m |

Delivery form

Bucket

Storage

Cool (frost-free) and dry

Lifespan

15 months, unopened





Technical specifications

Material Aqueous bitumen emulsion, solvent-free

Minimum processing temperature for substrate and air +5 °C

Processing temperature +5 to +40° C

Temperature resistance

-40 to +80° C

Airing time +20° C, 50 % F, 300 g/m² 20 min.

Airing time +5° C, 75 % F, 300 g/m² 50 min.



PAVATAPE 75 | 150Butyl rubber tape for sealing PAVATEX-boards



For sealing joints, connections and penetrations of PAVATEX-insulation and under-roof systems UV-resistant as well as air- and water tight. When taping on wood fibre boards and other porous or mineral substrates, a prime coat with PAVABASE or PAVAPRIM needs to be applied prior.

Advantages:

- Lasting UV-stable thanks to aluminium lamination
- High adhesion power
- Solvent- and bitumen-free
- Tear proof aluminium foil, lamination-proof

Guidelines for professional installation:

Gluing of PAVATAPE 75/150 always shortly after laying of boards and, principally, before mounting counter-battens. Always use PAVATAPE 150 mm for taping board joints. For connections and penetrations use PAVATAPE 75 and 150 mm. All substrates need to be clean and dust-free.

Installation of PAVATAPE 75/150

① ② Shake PAVAPRIM or PAVABASE well before using. Apply the primer evenly and thoroughly with a paint roller or brush onto the dry substrate. Before applying PAVATAPE 75/150 let PAVABASE or PAVAPRIM air. The airing time may vary greatly and is dependent on the substrate, the temperature the humidity of the air and the amount applied.

Use PAVACOLL 310 / 600 as adhesion agent when gluing PAVATAPE 75/150 on wet substrates.

- ③ Unroll tape, remove backing paper and press it on continuously by hand. When doing so, expand the tape to avoid wrinkle formation.
- 4 Press on firmly using pressure roll.

Technical specifications

Material butyl rubber with aluminium carrier

Thickness 0.8 mm

Minimum processing temperature for substrate and air +5 °C (-10 °C only with PAVAPRIM)

Processing temperature

+5 to +40° C

Temperature resistance -40 to +100° C

Delivery form

Roll length 15 m Roll width 75 / 150 mm Box contents 6/4 rolls

Storage













PAVAPRIM Page 27



PAVABASE Page 28



PAVATAPE 150 Page 29









- ① Mark connection height at the chimney and on the under cover (approx. 75 mm each).
- ② If necessary pretreat substrate with PAVAPRIM or PAVABASE and let it air
- 3 Glue on Pavatape 150 applying a lateral overlapping of 3 cm at each side.
- Make a skewed incision into the overlapping tape as far as 1 cm before the edge, turn it and press on firmly.
- (5) Glue on margins, overlapping at top 3 cm.
- ⑥ On top and at the bottom, cut off sidebands 3 mm from the chimney edge and 10 mm above the roof area and press on them firmly.
- ② Glue on upper band and cut it off and press it on as described. Roll on well using pressure roll. Check completed membrane.

Information with regard to the professional installation:

Substrate needs to be clean and dust-free. Please note processing temperature of at least +5° C. (-10° C only with PAVAPRIM).









Taping of connections and penetrations with PAVATAPE 150

31



9





Connection details

- ① Dormer valleys as well as transitions at shifts of roof pitches with PAVATAPE 150 mm (with valleys see sample details in the roof brochure).
- ② Ridges and hips with PAVA-TAPE 150 mm (if insulated up to the ridge)
- ③ Connection taping at chimneys and rising brick walls (please note minimum connection height according to national regulation and standards).
- Taping of pipe penetrations (please note minimum connection height according to national regulation and standards).



Double-sided butyl rubber tape for sealing PAVATEX-membranes inside and out



For quick, durable, and airtight taping of overlappings and connections of PAVATEX-membranes inside and out. Butyl rubber tapes feature a very high adhesive power and they are air-, dust- and watertight. When gluing on wood fibre boards and other porous or mineral surfaces, principally, a prime coat is carried out with PAVABASE or PAVAPRIM.

Advantages:

- High double-sided adhesion power
- No overstretching due to thread inlay
- Suitable for smooth and rough surfaces
- High ageing resistance

Guidelines for professional installation:

PAVATAPE 20 takes on the sealing function rather than that of a force-fit connection. Membranes need to be connected in a draught-free manner and need to be overlapped. It is indispensable to establish mechanical safeguards, if tensile forces may occur. Gluing only on dry, clean and dust-free contact areas.

Gluing of transverse joints of PAVATEX LDB 0.02 and PAVATEX ADB

① Apply PAVATAPE 20 approx. 50 mm away from the membrane seam and roll over it firmly.

Overlap next lining by 10 cm and align it. Remove protective foil on PAVATAPE 20. Press on firmly using pressure roller.

Connections of PAVATEX-membranes to building components

- ② When it comes to porous substrates, apply PAVABASE or PAVAPRIM onto the substrate and do so evenly, thoroughly and with paint roller or brush. Before applying PAVATAPE 20 let PAVABASE or PAVAPRIM air. The airing time may vary greatly and is dependent on the substrate, the temperature, the humidity of the air, and the amount applied.
- ③ ④ Apply PAVATAPE 20 to building component. Remove protective foil and press on the PAVATEX-membrane in a draught- and wrinkle-free manner.

Technical specifications

Material

Double-sided butyl rubber tape with thread inlay

Thickness 1.5 mm

Minimal processing temperature for substrate and air +5 °C (-10 °C only with PAVAPRIM)

Processing temperature

+5 to +40° C

Temperature resistance -40 to +80° C

Delivery form

Roll length 20 m Roll width 20 mm Box contents 10 rolls

Storage











PAVATAPE FLEX

Elastic butyl rubber tape for sealing PAVATEX-boards and -membranes at penetrations



Highly flexible, single-sided adhesive butyl rubber tape for durable, simple taping of PAVATEX-boards and -membranes at penetrations such as rafters, stringers, vapour pipes etc. inside and out. When gluing on wood fibre boards and other porous or mineral surfaces, principally, a prime coat is carried out with PAVABASE or PAVAPRIM

Advantages:

- High resistance to ageing
- Flexible and smooth, no wrinkling
- Three-dimensionally shapeable
- Is able to absorb movements of components

Guidelines for professional installation:

Gluing of PAVATAPE FLEX always shortly after the laying of boards/membranes and, principally, before mounting counterbattens. PAVATAPE FLEX takes on the sealing function rather than that of a force-fit connection. Membranes need to be connected in a draught-free manner and need to be overlapped. It is indispensable to establish mechanical safeguards if tensile forces may occur. Gluing only on dry, clean, and dust-free contact areas

Processing of PAVATAPE FLEX

When gluing wood fibre boards, shake PAVABASE or PAVAPRIM well before using it and apply it evenly and thoroughly onto the dry substrate using a paint roller or brush. Let it air before applying PAVATAPE FLEX. The airing time may vary greatly and is dependent on the substrate, the temperature, the humidity of the air and the amount applied.

Unroll tape, remove backing paper, apply evenly and press on by hand. Please note the minimum connection height per regulations and standards. Ensure that PAVATAPE FLEX is not overstretched due to possible reset forces. Press on firmly using pressure roll.

Technical specifications

Material

Butyl rubber tape with stretchable foil carrier

Thickness 2 mm

Minimum processingtemperature for substrate and air +5° C (-10 °C only with PAVAPRIM)

Processing temperature

+5 to +40° C

Temperature resistance -40 to +90° C

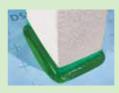
Delivery form

Roll width 80 mm Roll length 5.00 m Box contents 8 rolls

Storage











Acrylic adhesive tape for sealing PAVATEX-membranes inside and out



34

For quick, durable, and airtight taping of overlappings and connections of PAVATEX-membranes inside and out as well as for airtight taping of joints of timber boards. Very high adhesive power and excellent UV-, ageing- and water-resistance. When gluing on wood fibre boards and other porous or mineral contact areas, principally, a prime coat is carried out with PAVABASE or PAVAPRIM.

Guidelines for professional installation:

PAVAFIX 60 takes on the sealing function rather than that of a force-fit connection. Membranes need to be connected in a draught-free way and overlapped. It is necessary to establish mechanical safeguards if tensile forces may occur.

When it comes to porous substrates, apply PAVABASE or PAVAPRIM evenly and thoroughly on the substrate using paint roller or brush.

Before applying PAVAFIX 60, let PAVABASE or PAVAPRIM air. The airing time may vary greatly. Gluing on dry, clean, and dust-free contact areas.

Gluing overlappings of membrane

- ① Remove backing paper from PAVAFIX 60 and position centrally on the overlapping and fix.
- ② Continuously remove backing paper, glue PAVAFIX 60 avoiding wrinkles and press on firmly.

Board joints of timber boards, e.g. PAVAPLAN 3F

③ Position PAVAFIX 60 centrally on board joint and fix. Continuously remove backing paper. Glue PAVAFIX 60 avoiding wrinkles and press on firmly using pressure roller.

Tape roof penetration in an air- and water-tight manner.

4 Start at the lowest point of the bonding. First glue half of PAVAFIX 60 onto the pipe and then glue it onto the membrane and press on firmly. Apply the following units with an overlapping of approx. 20 mm around the penetration.

Advantages:

- Weather-proof plastic carrier
- High adhesion power
- Dimensionally stable, no overstretching of the tape possible
- May be torn by hand

Technical specifications

Material pure acrylate adhesive on plastic carrier Thickness 0.3 mm

Minimal processingtemperature for undercoat and air -5° C

(-10 °C only with PAVAPRIM) Processing temperature

±0 to +40° C

Temperature resistance -40 to +90° C

Delivery form

Roll length 25 m Roll width 60 mm Box contents 4 rolls

Storage











PAVAFIX SN BAND Screw- and nail-sealing tape for PAVATEX ADB



Screw- and nail-sealing tape for PAVATEX ADB roofing system. Prevents the ingress of moisture at screw- and nail-penetrations in counter-batten areas.

Advantages:

- High weather and UV-resistance
- High density to ensure complete tightness
- Easy application

Guidelines for professional installation:

Gluing only on dry, clean and dust-free contact areas. Counter-battens are subject to cyclic changes between wet and

- dry. Thus, to ensure a better sealing effect, a screw connection of counter-battens is to be preferred to a nailing of the same. If necessary, counter-battens needs to be pre-drilled.
- ① Glue PAVAFIX SN BAND directly on PAVATEX ADB or counterbatten
- 2 Thereafter, mount counter-battens.

Technical specifications

plastic foam with Material acrylate adhesive

Thickness 3 mm

Minimal processingtemperature for undercoat +0 °C and air

Processing temperature

 ± 0 to $+40^{\circ}$ C

Temperature resistance -40 to +90° C

Delivery form

Width 55 mm 30 m Roll 9 rolls Box contents

Storage



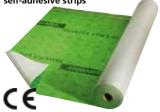




PAVATEX Air and Wind-Tight Product Overview -Membranes

PAVATEX LDB 0.02

Vapour-open airtight membrane with two-way integrated self-adhesive strips



Technical specifications

Thickness 0.72 mm Diffusion resistance u 28 0.02 m s_a-value Weiaht 180 g/m² (±10 g/m²) Water resistance Fire properties DIN EN 13501-1

Material

Three-coat polypropylene fleece

Delivery form

 $1.50 \text{ m} \times 50 \text{ m} = 75.0 \text{ m}^2 \text{ per roll}$

PAVATEX ADR

Vapour-open roofing underlay membrane with two-way integrated self-adhesive strips



Technical specifications

Thickness 0.62 mm Diffusion resistance µ 55 0.03 m s,-value Weight 180 g/m² (±10%) Water resistance W1 Fire properties DIN EN 13501-1

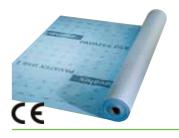
Material

Three-coat polypropylene compound

Delivery form

 $1.50 \text{ m} \times 50 \text{ m} = 75.0 \text{ m}^2 \text{ per roll}$ $2.80 \text{ m} \times 25 \text{ m} = 70.0 \text{ m}^2 \text{ per roll}$

PAVATEX DSB 2 Boarded roofing membrane



Technical specifications

Thickness 0.66 mm Diffusion resistance µ 3 0 3 0 s_-value 2 m 110 g/m² (±8 g/m²) Weight Water resistance Fire properties DIN EN 13501-1 Ε

Material

Two-coat polypropylene fleece with inner polyethylene film

Delivery form

 $1.50 \text{ m} \times 50 \text{ m} = 75.0 \text{ m}^2 \text{ per roll}$

PAVATEX DB 3.5

Vapour control membrane



Technical specifications

| Thickness | 0.43 mm | | |
|----------------------------------|-----------------------------|--|--|
| Diffusion resistance | ı 7000 | | |
| s _d -value | 3.5 m | | |
| Weight | 110 g/m ² (±10%) | | |
| Fire properties DIN EN 13501-1 E | | | |

Material

Polypropylene fleece with polyolefinic-copolymere coating

Delivery form

 $1.50 \text{ m x } 50 \text{ m} = 75.0 \text{ m}^2 \text{ per roll}$

PAVATEX DB 28

Vapour control membrane



Technical specifications

| Thickness | 0.48 mm |
|------------------------|-----------------------------|
| Diffusion resistance µ | 58 000 |
| s _d -value | 28 m |
| Weight | 110 g/m ² (±10%) |
| Fire properties DIN EN | I 13501-1 E |

Material

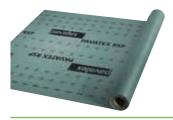
Polypropylene fleece with polyolefinic coating

Delivery form

 $1.50 \text{ m} \times 50 \text{ m} = 75.0 \text{ m}^2 \text{ per roll}$

PAVATEX RSP

Trickle protection paper and humidity protection for wet floors fills



Technical specifications

Material

Paper membrane coated with polyethylene

Delivery form

 $1.35 \text{ m} \times 50 \text{ m} = 67.5 \text{ m}^2 \text{ per roll}$



PAVATEX Air and Wind-Tight Product Overview -Adhesives, Surface Preparations and Tapes

PAVACOLL 310/600

Adhesive for sealing PAVATEXboards and -membranes



Technical specifications

Processing temperature

+5° to +40° C

Temperature resistance

-40° to +100° C

Open time (at 20° C and 55% F)

5 min

Material

1 K polyethane adhesive, solvent-free

Delivery form

Cartridge 310 ml/443 g Hose bag 600 ml/858 g

Storage/lifespan

Store in a cool and dry place/ 12 months, unopened

PAVAPRIM

Solvent-free special primer for **PAVATAPE and PAVAFIX 60**



Technical specifications

Minimum processing temperature for substrate and air -10° C Primer processing temperature

+5° to + 40° C

Temperature resistance

-40° to +90° C

15 min.

30 min.

Evaporation time at +20° C, 50% F, 200 g/m² Evaporation time at +5° C,

75% F, 200 g/m²

Material

Aqueous acrylate polymer dispersion, solvent-free

Delivery form

11 Box contents 6 cans

Storage/lifespan

Cool (frost-free) and dry 24 months, unopened

PAVABASE

Solvent-free standard primer for **PAVATAPE and PAVAFIX 60**



Technical specifications

Minimum processing temperature for substrate and air Primer processing temperature $+5^{\circ}$ to $+40^{\circ}$ C

Temperature resistance

-40° to +80° C

Evaporation time at +20° C, 50% F, 300 g/m² 20 min.

Evaporation time at +5° C, 75% F, 300 g/m²

50 min.

Material

Aqueous bitumen emulsion. solvent-free

Delivery form

Bucket

5 I

Storage/lifespan

Cool (frost-free) and dry 15 months, unopened

PAVATAPE 75 / 150

Butyl rubber tape for sealing PAVATEX-boards



Technical specifications

Thickness 0.8 mm Minimum processing temperature for substrate and air (-10° C only with PAVAPRIM)

Processing temperature

Temperature resistance

 $+5^{\circ}$ to $+40^{\circ}$ C -40° to +100° C

Material

Butyl rubber with aluminium carrier

Delivery form

Roll width 75 / 150 mm Roll lenath 15 00 m Box contents 6/4 rolls

Storage



PAVATAPE 20

Double-sided butyl rubber tape for sealing PAVATEX-membranes inside and out



Technical specifications

Thickness 1.5 mm
Minimum processing temperature for
Undercoat and air +5° C
(-10° C only with PAVAPRIM)
Processing temperature

 $+5^{\circ}$ to $+40^{\circ}$ C Temperature resistance

-40° to +80° C

Material

Double-sided butyl rubber tape with thread inlay

Delivery form

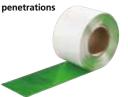
Roll width 20 mm Roll length 20.00 m Box contents 10 rolls

Storage

Cold and dry

PAVATAPE FLEX

Elastic butyl rubber tape for sealing PAVATEX-boards and -membranes at nenetrations



Technical specifications

Thickness 2 mm Minimum processing temperature for substrate and air +5° C (-10° C only with PAVAPRIM) Processing temperature

+5° to + 40° C

Temperature resistance -40° to +90° C

Material

Butyl rubber tape with stretchable foil carrier with thread inlay

Delivery form

Roll width 80 mm Roll length 5.00 m Box contents 8 rolls

Storage

Cold and dry

PAVAFIX 60

Acrylic adhesive tape for sealing PAVATEX-membranes inside and out



Technical specifications

Thickness 0.3 mm Minimum processing temperature for substrate with air -5° C (-10° C only with PAVAPRIM)

Processing temperature

±0° to + 40° C

Temperature resistance

-40° to +90° C

Material

Pure acrylate adhesive on plastic carrier

Delivery form

Roll width 60 mm Roll length 25.00 m Box contents 4 rolls

Storage

cold and dry

PAVAFIX SN BAND

Screw- and nail-sealing tape for PAVATEX ADB



Technical specifications

Thickness 3 mm Minimum processing temperature for Undercoat and air ±0° C Processing temperature

±0° to + 40° C

Temperature resistance

-40° to +90° C

Material

Plastic foam with acrylate adhesive

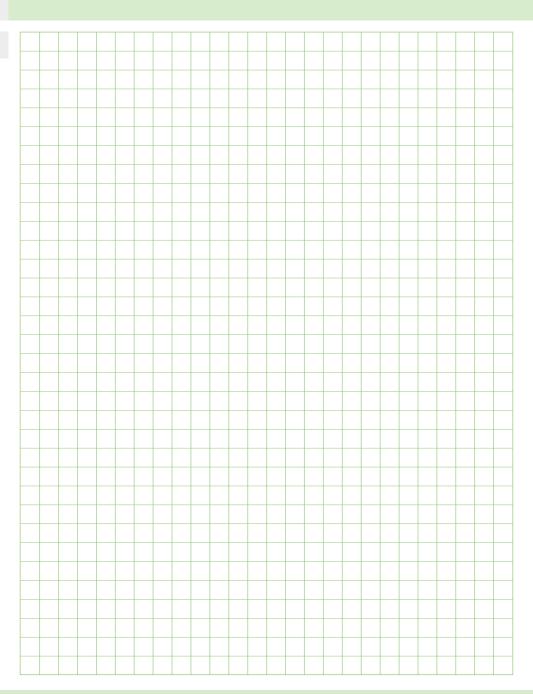
Delivery form PAVAFIX SN BAND

Roll widthe 55 mm Roll length 30 m Box contents 9 rolls

Storage

cold and dry





pavatex



IMPRINT

Publisher:

PAVATEX SA, Rte de la Pisciculture 37, CH-1701 Fribourg

The brochure **'PAVATEX Air and Wind-Tight Systems'** including all texts is protected by copyright. Any utilisation outside the narrow scope of the copyright law and without prior approval by PAVATEX SA is inadmissible and punishable by law. This is especially applies reproductions, translations, microfilmings and storing and processing on electronic media.

A binding nature of the information on all building site-specific characteristics cannot be derived from this brochure. The generally recognised and technical rules of building technology as well as the corresponding country-specific norms and guidelines need to be taken into account as well. This brochure is subject to alterations in the context of product- or application-specific, further developments. With the issuance of this brochure, earlier brochures and the information given therein lose their validity.

2nd edition as of February 2012

You will always find the currently valid documents at www.pavatex.com







Plant Fribourg PAVATEX SA

Rte de la Pisciculture 37 CH-1701 Fribourg Phone: +41 (0)26 426 31 11 Fax: +41 (0)26 426 32 00



Knonauerstrasse CH-6330 Cham Phone: +41 (0)26 426 35 00 Fax: +41 (0)26 426 35 45 www.pavatex.ch

PAVATEX Germany www.pavatex.de



PAVATEX Austria www.pavatex.at



PAVATEX France Sarl www.pavatex.fr



Naturalia-BAU srl www.pavatex.it



PAVATEX Benelux b.v. www.pavatex.nl



PAVATEX Japan www.pavatex.jp



Natural Building Technologies Ltd www.pavatex.co.uk



Españia & Andorra & Portugal Ecospai www.ecospai.com



PAVATEX-Distribution partners in Denmark, Sweden and Slovenia Information at

www.pavatex.com

Your specialised dealer will be happy to advise you in detail and in a competent manner: